

# **SOUTH PRODUCTION NOTES**

**January 31, 2015**  
**Midnight/Day Shift Notes**

**BASF EMPLOYEES**

**5 Last Recordable**  
**583 Last Lost Time**

**170 Days To RC Audit**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.**

## **#1 MED / Si-1624:**

**SI-1624- Running- stay about 6-8 bags ahead of Calciner.**

**Midnight shift: holding for calciner**

**For Day shift: Extrude if Calciner is feeding**

**Afternoon shift: Ran most of the shift- holding for Calciner to start feeding**

## **#1 RC / Clean for Si 1624:**

**Cleaning for SI 1624 should be finished. Remember to use auto sampler.**

**Midnight Shift: Set up and ready**

**For Day shift: Feed when ready call maintenance or Kirk with issues.**

**Afternoon shift: having issues lighting Calciner, Kirk contacted and will be in tomorrow.**

**Exhaust to F1 when feeding**

## **#2 MED line / Cu 0560:**

**Running Cu-0560 trial on afternoon shift and midnights this weekend.**

**Midnight shift: Running very good.**

**For Day Shift: Holding**

**Afternoon Shift: Running very good**

## **#2 RC/ Cu 0560:**

**Calciner lit holding until Monday for calcining material.**

**Midnight shift: Holding**

**For Day Shift: Do not feed calciner**

**Afternoon Shift: Holding**

**Exhaust to F1**

## **#3 MED/ D-0703:**

**Running D-0703, Replacing Vac-u-max cartridges then begin running.**

**Midnight shift: Replacing bags**

**For Day Shift: Start up Med when ready**

**Afternoon Shift: Replacing Bags**

**#3 RC / D 1780 NAQ :**

Need to rescreen bags from Lot 14 list will be by #3 Calciner.

Midnight shift: Continuing Lot 14 rescreens.

For Day shift: Continue rescreens

Afternoon Shift: continued rescreens

**Exhaust to CTO- Watch suction**

**#4 RC / D-0222 KLP:**

Holding for engineer.

Midnight shift: holding

For Day Shift: hold for instructions.

Afternoon Shift: no activity

**Exhaust to Trimer**

**#5 RC / Cu 0539:**

Running- Be sure to get SA for every pallet

Midnight Shift: continued

Day shift: continue

Afternoon shift: began feeding calciner

**Exhaust to 5 DC**

**#6 RC & Dryer / D-0257**

Cleaning. Sly scrubber clean out has been changed to next Thursday. Do not slam HC-11 elevator inner cage door!

Midnight shift: No activity

For Day Shift: Clean with any extra people

Afternoon shift: no activity

**Exhaust to Sly Scrubber**

**6 Tank /D-5253 empty**

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

**New Pfaudler / D-0222:**

Need to monitor tank. Make adjustments as needed. Waiting for national Dryer repairs.

Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

See Revised batch sheets in the MOD.

Midnight Shift: NA

**For Day Shift: NA**  
**Afternoon Shift: Holding**

**7 Tank KLP solution:**

**Monitor remaining solution until batches can resume.**

**Midnight Shift: monitored**  
**For Day Shift: monitor**  
**Afternoon shift: monitored**

**Old Pfaudler / D-0257:**

**Clean as manpower permits.**  
**Midnight Shift: NA**  
**For Day Shift:**  
**Afternoon shift: NA**

**National Dryer: D-0222**

**Repaired and waiting to stay lit.**  
**Midnight Shift: Worked on getting dp up – In spec now at 1.22**  
**For Day shift: monitor**  
**Afternoon Shift: Worked on getting Dp up - Best at .94**

**PK Blender 3917 Pill Mix:**

**Running pill mix- should get 4 batches per shift.**  
**Midnight Shift: No activity this shift, restart day shift**  
**For Day shift: Continue**  
**Afternoon shift: Running**

**Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned**  
**Afternoon shift: NA**  
**Midnight shift: NA**  
**Day shift: NA**

**Tower 3 / Cu 0860:**

**Hold**  
**Midnight Shift: Hold**  
**Day shift: Hold.**  
**Afternoon shift:**

**Tower 6 / Cu 0860:**

**Hold**  
**Midnight Shift: Hold**  
**Day shift: Hold.**  
**Afternoon shift:**

### **North Screener / Cu-0860:**

Out of Cu 0860 material  
Midnight shift: Hold  
Day shift: Hold.  
Afternoon shift: hold

### **South Screener / Cu-0860:**

Out of Cu 0860 material  
Midnight shift: Hold  
Day shift: Hold.  
Afternoon Shift: hold

### **#2662 (west) Pill Machine / AI-3917 T 3/16”:**

Trying to keep running  
Midnight shift: running  
For Day Shift: Continue  
Afternoon shift: continued

### **#2664 (east) Pill Machine / AI-3917 T 3/16”:**

Continue to run.  
Midnight shift: taking apart machine for repairs.  
For Day Shift: make sure machine is ready for maintenance to get first thing.  
Afternoon shift: taking apart machine

### **TK #2 / V 2046/V 2010:**

Running V2010 base - need to have BI mill ready to run by Monday morning.  
Midnight shift: Loading  
For Day Shift: Continue  
Afternoon shift: loading

### **TK #4 / Cu 2508:**

Continue. Putting full size sagger on the bottom and the half sagger on top.  
Need to resample every drum from lot 205, 206, 207, 208, 209, 210  
Midnight shift: Continued  
For Day Shift: Continue  
Afternoon shift: continued

### **Harrop Kiln / AI 3920:**

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.  
Midnight shift: Continue  
For Day Shift: Continue  
Afternoon shift: continued

### **Building 27 Belt Filter / 6081:**

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift: No change.

Afternoon Shift: NA

Additional weekend instructions:

Keep cleaning on #6 line as manpower allows.

If process is not running send Manpower to help sample drums in TK.

Need to have BI mill ready to run by Monday morning

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)